



Pilot Factory for 3D High
Precision MID Assemblies

Today's challenges

Due to the high potential of miniaturization and integration, with regard to the innovation degree, quality and sustainability requirements, the 21st century looks forward to the integration of new functions on plastic parts to produce smart plastic products, as markets are requiring traceability, security, communication as well as ergonomics.

So called "Molded Interconnected Devices" (MID) basically combine all the features of molded plastic parts with electrical conductive circuitry and electronic components assembly directly on the plastic packaging. MID lead finally to highly integrated multimaterial and multifunctional 3D compact systems.

With a 20% of growth per year since 2008, MID is tomorrow's converging technology for electronics and plastics.

Objectives

To achieve advanced high precision and high quality 3D micro systems, the EU industry is facing the following MID bottlenecks:

- to be able to manufacture high precision 3D micro-parts integrating plastics and electronics, including 3D plastic system carrier, 3D-conductive tracks and 3D electronics component assembly,
- to be able to significantly reduce the manufacturing cost in order for EU industry to be competitive with low-wage countries,
- to provide the industry with reliable, robust and in-line controlled manufacturing processes for plastics and electronics converging technologies.

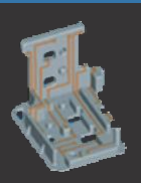
The 3D HiPMAS project will offer the industry a pilot factory able to provide customized solutions in terms of technical and economical performances.

Pilot Factory for 3D High Precision MID Assemblies

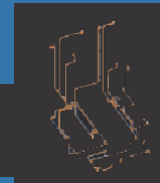
3D-plastic micro-part



3D-MID



3D-Conductive tracks



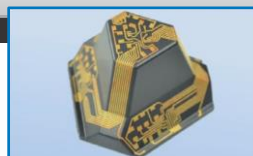
3D-HiPMAS pilot line:

- ➔ 3D plastics micro-parts
- ➔ conductive tracks
- ➔ components assembly
- ➔ online monitoring / quality inspection

3D
high precision parts
• new plastic materials
• new 2 shot molding



3D
metal patterning
• finest 2 shot pitches
• new LDS machine



3D
high precision assembling
• chip, SMD, LED, lens,...
• new machinery



3D
advanced process control
• xray, optical, electrical
• software work bench



Project end
3D-HiPMAS Pilot
Factory
HSG IMAT

Project end + 1
+1 Additional Pilot
Factory
PEP

Project end +3
+2 Additional Pilot
Factories
Other locations

Case studies

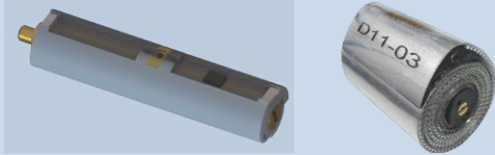
The technology will be validated through 4 case studies.

DEMONSTRATOR 1: 3D FUEL CELL

Beyond SoA:

Improvement of system integration for mass manufacturing

- Integration of new low-level functions those were external to the fuel cell modules
- Reduction of parts of the overall fuel cell system
- Re-design of parts for mass manufacturing
- Progress toward "plug-and-play" fuel cell modules



DEMONSTRATOR 2: 3D MICRO HEARING AIDS

Beyond SoA:

- Improved FM receiver connector for BTE hearing aid
- Integration of structural contact elements
- 3D integration of electronic components
- Improved environmental reliability
- Cost reduction by integration of various mechanical and electrical components



Phonak BTE type hearing aid

DEMONSTRATOR 3: 3D MICRO SWITCHES

Beyond SoA:

New market opportunity

- Lower cost
- Improvement of assembly process
- Number of parts reduction



Existing Product



New Product

Improved RF performances

- By using MID liberty degree possibility
- New RF line design to increase the frequency level

DEMONSTRATOR 4: MID BASED PRESSURE SENSOR

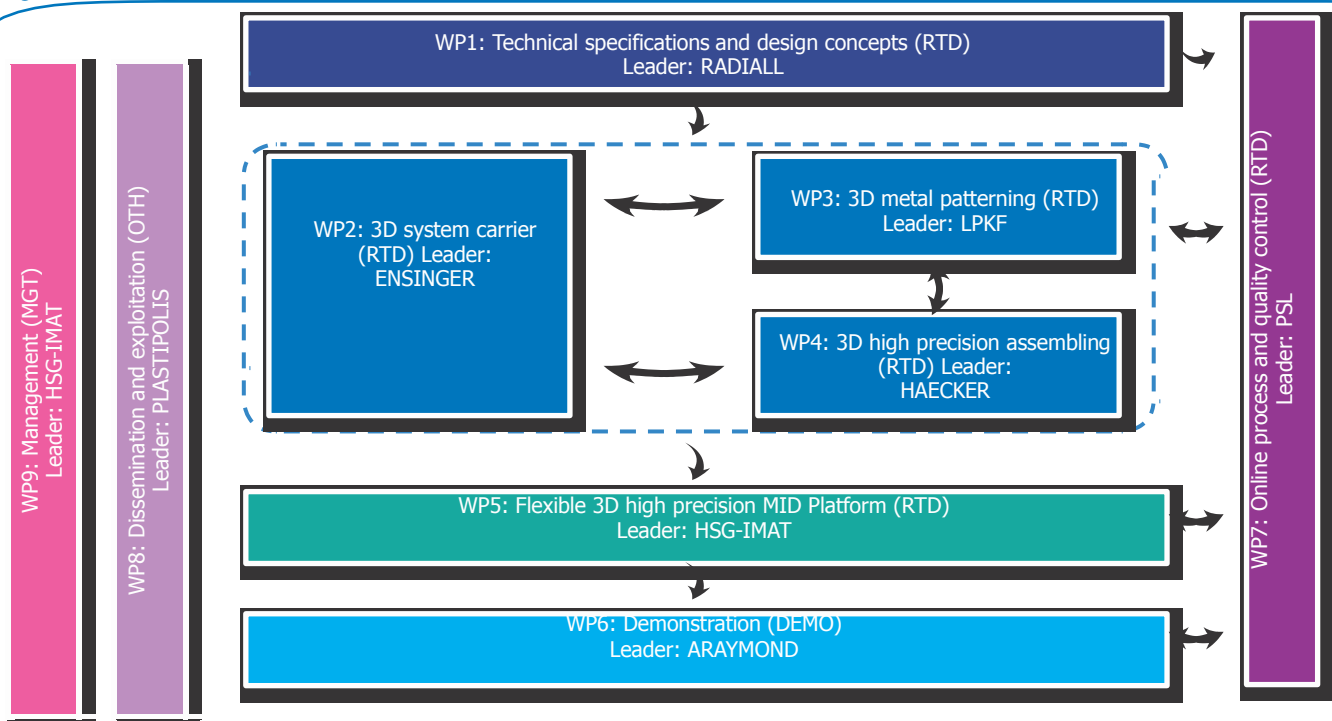
MID BASED PRESSURE SENSOR

Beyond SoA:

- Simple and robust sensor design
- Minimal current drain
- Cost reduction by using standard optic- electronic elements
- Low package volume by 3D MID circuit
- Temperature monitoring included
- Membrane system for harsh environments
- Long term stability



Project Organization



CONSORTIUM

UNITED KINGDOM

PSL

FRANCE

RADIALL / PRAGMA /
PEP / CEA /
PLASTIPOLIS / RAYCE

SWITZERLAND

PHONAK

GERMANY

HSG-IMAT / LPKF /
HAECKER / ENSINGER

3D-HIPMAS is supported by the European Commission through its Seventh Framework Program under the Public-Private-Partnership "Factories of the Future" initiative.

Work program: FP7 Cooperation, FoFNMP.2012-5

Start: October 2012

Duration: 3 years

Total Budget: 5 M€

EU funding: 65%

Grant agreement: n° 314293

Project Coordinator:

Dr. W. Eberhardt - HSG-IMAT

eberhardt@hsg-imat.de

Photon Science
Scientific Detector Systems

HACKER
Automation

LPKF
Laser & Electronics

Plastipolis
POLE DE COMPETITIVITE
PLASTURIE

HSG-IMAT

PEP
CENTRE TECHNIQUE
DE LA PLASTURGIE
ET DES COMPOSITES

cea

PRAGMA
INDUSTRIES

Radiall

Rayce
ARAYMOND CENTER OF EXPERTISE

Ensinger

PHONAK
life is on



A European project supported through the Seventh Frame Program under the "Factories of the Future" initiative.

The research leading to these results has received funding from the European Community's Seventh Framework. Program (FP7/2007-2013) under grant agreement n° 314293